More of our sodium monitors have been sold than all others combined...

Designed for accuracy and reliability with years of proven performance – it's easy to

see why!

Thermo Scientific Orion 2111XP

Sodium Monitor





Markets

- Power
- Semiconductor
- Chemical-Petrochemical
- · Pulp and Paper

Applications

- Feedwater / Make-Up Water
- Boiler Feedwater
- Drum Boilers
- Demineralized Water
- Steam Condensate
- · Cation Exchange Breakthrough
- High Acid Samples

Superior Performance and Ease of Operation

The new Thermo Scientific Orion 2111XP sodium monitor offers unmatched reliability in analyzing critical sample streams throughout the power/steam generation and industrial water industries. The Orion 2111XP is ideally suited to meet the demanding needs of high purity water measurements and high acid-cation exchange applications, all in one system and all from one of the most trusted names in sodium monitoring.

The Orion 2111XP is offered in three application packages that are uniquely designed to accommodate the changing requirements for successful sodium monitoring.

Our flexible reagent kits are available in prepackaged bottles for safe and convenient replacement — save your valuable time and money!

Advantages

- Ammonia Package for general purpose sodium measurements, provides up to 45 days of continuous operation
- Diisopropylamine (DIPA)
 Package best suited for low
 detection range, provides up to
 60 days of continuous operation
- Cation/High Acid Package –
 for cation exchange breakthrough
 and high acid samples, provides up
 to 45 days of continuous operation

Maximize up time – the Orion 2111XP provides stable and drift free measurements, eliminating the need for frequent calibration.



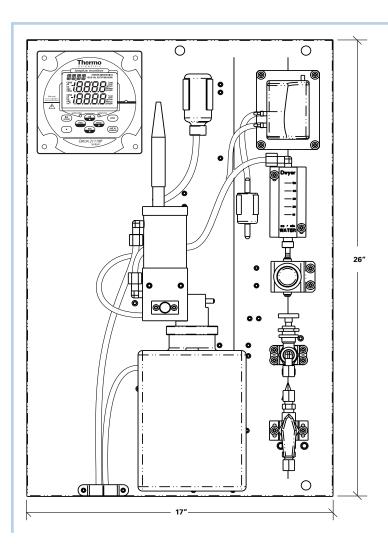
Benefits

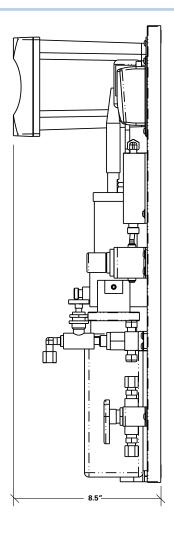
- Detection limit of 0.1 ppb the Orion 2111XP offers flexible application packages ideally suited for continuous sodium monitoring in a wide variety of samples
- Protect against the costly effects of corrosion with sensitive, selective, reliable and verifiable measurements that provide early warning detection of sodium
- Extremely easy to use while maximizing uptime simple step-by-step scrolling instruction for setup, calibration, operation and diagnostics menus
- Measurements at a glance from any distance for even the lowest light conditions using the large operator friendly backlit display
- Fastest and most stable measurements, limiting unnecessary calibration cycles due to drift with new superior Orion sodium electrode technology
- Minimize operator time and maintenance without use of complicated moving parts or pumps that often require frequent attention and expensive spare part expenditures

- Extend reagent consumption up to 3 months (application specific) while reducing costly waste disposal feesinnovative and simple reagent addition design conditions sample pH for optimal sodium electrode performance while suppressing interfering ions
- Advanced user interface with detailed calibration, measurement and diagnostic logs for early diagnostic and action level notification, configurable for your facility's desired level of performance – all password protected if preferred
- Simple and fast calibration cycles using double known addition – quickly have your system back on line with security and confidence
- Expandable modules for grab sample and low level verification to meet the strictest guidelines for QA/QC validation programs
- Easy installation has your plant up and running in minutes – the Orion 2111XP is retrofitable to the Thermo Scientific Orion 1811EL/1811AO panel mounting footprint

Dimensions

Thermo Scientific Orion 2111XP installation dimensions shown without optional protective enclosure.







Specific Ion Measurements	2111XA – Ammonia Application Package: Reagent: Ammonia Range: 0.30 ppb to 200 ppm Resolution: 1, 2 or 3 digits Accuracy (with DKA cal): ±5% or 0.3 ppb
	2111XD – DIPA Application Package:
	Reagent: Diisopropylamine Range: 0.10 ppb to 10 ppm Resolution: 1, 2 or 3 digits Accuracy (with DKA cal): ±5% or 0.1 ppb
	2111XC - Cation / High Acid Application
	Package: Reagent: Ammonia Range: 1.0 ppb to 200 ppm Resolution: 1, 2 or 3 digits Accuracy (with DKA cal): ±5% or 2 ppb
Response Time	With freshly etched electrode, during
	Reach 95% of final reading within 2 minutes of injecting a standard solution
Units Displayed	ppb, ppm (auto ranging)
mV Measurement	Range: ± 1999.9 mV
	Resolution: 0.1 mV
	Relative accuracy: $\pm (0.5 \text{ mV} + 0.1\%)$
Temperature Measurement	Range: - 10 to 120 °C
indudar dinant	Resolution: 0.1 °C
	Relative accuracy: ± 0.5 °C
	Continuous temperature readings: YES
	ATC probe connection detection: YES
Specific Ion Calibrations	DKA calibration: YES
	DKA calibration points: 3 points
	Off-line calibration: YES
	Off-line calibration points: 1 point
	Pre-programmed standard values: YES
	Custom programmed standard values: YES
Sample Conditions	Temperature: 5 to 45 °C
	Total acidity: Less than 250 ppm CaCO ₃
	Inlet pressure: 8 to 100 psig
	Flow rate: • 40 mL/min nominal set by pressure regulator (DIPA and Ammonia applications)
	 25 mL/min nominal set by pressure regulator (cation/high acid applications)
	Sample inlet: 1/4" NPTF tube fitting
	Sample drain: 3/4" NPT male
	Grab sampler supported: YES
Display	Custom backlit LCD with temperature, concentration, mV, error codes and menu driven prompts
Inputs	ATC: 2 x NTC 30K
	Specific ion input & reference: Potentiometri



Outputs	Analog output: Galvanically isolated
	Number of analog outputs: 2, one dedicated to sodium, one to temperature; shared ground
	Output selections: 0 - 20 mA or 4 - 20 mA
	Programmable range: YES
	Log & linear output options: YES, user selectable
	Alarm outputs: 3
	Number of relay outputs: 3
	Maximum relay load: 250 VAC, 5 A, 30 VDC
	Minimum value alarm: YES
	Maximum value alarm: YES
	Error alarm: YES
	Calibration/offline alarm: YES
	Programmable min & max values: YES
Physical Size	Electronics: 144 x 144 x 186 mm
	Entire system: 65 x 45 x 27 cm (26" x 17" x 11") Fits on 1811EL / 1811AO panel mounting footprint.
Power	Input: 85-132 or 170-264 V AC
Software Features	Self-test & diagnostics: YES
	Real time clock: YES
	Meter serial number: YES
	Password protection: YES
	Programmable alarms: High, low, error, calibration/offline
	Reset function: YES
Meter Features	Startup reset: YES
	Hardware calibration function: YES
	Non-volatile memory: YES
	Battery backup: YES
	Expansion bus: Serial communication & power
	Waterproof enclosure: IP66 & NEMA 4X
Regulatory and Safety	CE, CSA, FCC Class A limits
Environmental Operating Conditions	Ambient operating temperature: 5 to 45 $^{\circ}\text{C}$
operating continuous	Relative humidity: 5 to 95% non-condensing
	Storage temperature: - 20 to 60 °C
	Storage humidity: 5 % to 95 %, non-condensing
Case Material	Valox 364
Shock and Vibration	Vibration, shipping/handling: 0 - 60 Hz @ 1 G Load
	Shock, drop test in packaging: 36" on all sides and corners

Thermo Scientific Orion 2111XP Sodium Monitor

 Global support – with experience that comes from supporting our sodium customers for over 35 years throughout the world, our water quality specialists and customer support teams offer a quick, thorough and professional response to any problem encountered.

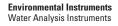
Cat. No.	Sodium Monitor Packages
2111XPEN	Sodium Monitor With Protective Enclosure Package—includes sodium monitor with protective enclosure, sodium electrode (210045), reference electrode (210056), ATC probe (2100TP), sodium standard solution kits (181140 and 181141), CD user guide and options kit (Application package 2111XA, 2111XD or 2111XC must be purchased separately)
2111XP	Sodium Monitor Instrument Only Package— includes sodium monitor, sodium electrode (210045), reference electrode (210056), ATC probe (21007P), sodium standard solution kits (181140 and 181141), CD user guide and options kit (Application package 2111XA, 2111XD or 2111XC must be purchased separately)
Cat. No.	Application Packages
2111XA	Ammonia Application Package— Ammonia reagent bottle adapter (2100ARBA) and diffusion tubing (150060).
2111XD	DIPA Application Package— DIPA reagent bottle adapter (2100DRBA) and diffusion tubing (211194)
2111XC	Cation/High Acid Application Package—Ammonia reagent bottle adapter (2100ARBA) and diffusion tubing (181160)
Cat. No.	Reagent Packages
211160XP	Ammonia Application Consumables Package—for one year operation, includes (12) x 2 L bottles ammonia reagent (181130), diffusion tubing (150060), standard solution kit (181141), sodium electrode (210045), reference electrode (210056), (5) x 2 oz. bottles reference filling solution (181073), O-ring kit, check valve, pipet tips (0.1 mL), restriction tube assembly and inlet filters
211160XPF*	Reagent-less Ammonia Application Consumables Package— for one year operation, includes (12) x 2 L empty bottles for use with ammonia reagent (181130), diffusion tubing (150060), standard solution kit (181141), sodium electrode (210045), reference electrode (210056), (5) x 2 oz. bottles reference filling solution (181073), 0-ring kit, check valve, pipet tips (0.1 mL), restriction tube assembly and inlet filters
181130	lem:monia Reagent-for 30 days operation, includes (1) x 2 L bottle (application-specific diffusion tubing not included)
150060	$\label{lem:monia_Application_Diffusion_Tubing} \textbf{Ammonia Application Diffusion Tubing}, for use with ammonia reagent$
211192XP	Diisopropylamine Application Consumables Package— for one year operation, includes (6) x 0.8 L bottles DIPA reagent (211191), (6) diffusion tubing kits (211194), reagent bottle adapter, standard solution kit (181140), sodium electrode (210045), reference electrode (210056), (5) x 2 oz. bottles reference filling solution (181073), 0-ring kit, check valve, pipet tips (0.1 mL), restriction tube assembly and inlet filters
211192XPF*	Reagent-less Diisopropylamine Application Consumables Package—frone year operation, includes (6) x 0.8 L empty bottles, (6) diffusion tube kits (211194), reagent bottle adapter, standard solution kit (181140), sodium electrode (210045), reference electrode (210056), (5) x 2 oz. bottles reference filling solution (181073), 0-ring kit, check valve, pipet tips (0.1 mL), restriction tube assembly and inlet filters
211190	$\begin{tabular}{ll} \textbf{Disopropylamine Reagent-} for 60 days operation, includes (1) x 0.8 L \\ bottle DIPA reagent and (1) diffusion tubing kit (211194) \\ \end{tabular}$
211191	$\begin{tabular}{ll} \textbf{Diisopropylamine Reagent}- for one year operation, includes (6) \times 0.8 L$ bottles DIPA reagent and (6) diffusion tubing kits (211194) \end{tabular}$
211190FOR*	eq:Reagent-less Diisopropylamine Reagent-(1) x 0.8 L empty bottle for use with DIPA reagent and (1) diffusion tubing kit (211194)
211191FOR*	Reagent-less Diisopropylamine Reagent—(6) x 0.8 L empty bottles for use with DIPA reagent and (6) diffusion tubing kits (211194)
211194	$\label{limited Discording Limited Diffusion Tubing Kit-(1)} x \ 4 \ \text{inch diffusion tubing assembly with 0-rings}$
211198	Diisopropylamine Application Diffusion Tubing Kit — (1) x 8 inch diffusion tubing assembly with O-rings

• Focus on user benefits – we work closely with you to define your needs, and ensure you are using the monitor in a way that improves your bottom line.

For more information, contact your local water quality specialists, call 1-800-225-1480 or visit www.thermo.com/water.

Cat. No.	Reagent Packages (cont'd)
211150XP	Cation/High Acid Application Consumables Package— for one year operation, includes (12) x 2 L bottles ammonia reagent (181130), diffusion tubing (181160), standard solution kit (181140), sodium electrode (210045), reference electrode (210056), reference electrode filling solution (181073), O-ring kit, check valve, pipet tips (0.1 mL), restriction tube assembly and inlet filters
211150XPF*	Reagent-less Cation/High Acid Application Consumables Package— for one year operation, includes (12) x 2 L empty bottles for use with ammonia reagent (181130), diffusion tubing (181160), standard solution kit (181140), sodium electrode (210045), reference electrode (210056), (5) x 2 oz. bottles reference electrode filling solution (181073), 0-ring kit, check valve, pipet tips (0.1 mL), restriction tube assembly, and inlet filters
181160	Cation/High Acid Application Diffusion Tubing— (3) x 5' 8" thin-walled diffusion tubing for use with ammonia reagent
Cat. No.	Sodium Electrodes and Accessories
2111XPEK	Electrode Kit- includes sodium electrode (210045), reference electrode (210056) and (1) x 2 oz bottle reference electrode filling solution (181073)
210045	Sodium Sensing Electrode— for use with 2111XP
210056	Sodium Reference Electrode— for use with 2111XP, includes (1) x 2 oz bottle reference electrode filling solution (181073)
181073	Reference Electrode Filling Solution—(5) x 2 oz bottles, for use with reference electrode (210056)
2100EC	Electrode Cables – (2) x 1 meter cables for 210045 and 210056 electrodes
2100TP	2100 Series Automatic Temperature Probe— with ground (30 k Ω)
2111XPCAL	Calibration Kit— includes carrying case, 0.1 mL pipet (207524-001), pipet tips (207525-001), wash bottle, (11 x 2 oz bottle low level standard 1 (19.1 ppm Na*), (1) x 2 oz bottle low level standard 2 (192 ppm Na*), (1) x 2 oz bottle high level standard 1 (1910 ppm Na*), (1) x 2 oz bottle high level standard 2 (19200 ppm Na*) and sodium electrode etch solution (181113)
Cat. No.	Field Replaceable Units
2100EN	2100 series enclosure only
2100FP	Fluidics panel assembly only
2100BP	Steel back panel assembly
2100NV	
	Inlet valve assembly
2100BV	Inlet valve assembly Bypass/needle valve assembly
2100BV 2100RG	<u>, </u>
	Bypass/needle valve assembly
2100RG	Bypass/needle valve assembly Regulator assembly
2100RG 2100DA	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly
2100RG 2100DA 2100FM 2100RT 2100FC	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF 2100DV	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF 2100DV 2100VC	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF 2100DV 2100VC 2100DRBA	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve Reagent bottle adapter for use with DIPA reagent
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF 2100DV 2100VC 2100DRBA 2100ARBA	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve Reagent bottle adapter for use with DIPA reagent Reagent bottle adapter for use with ammonia reagent
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF 2100DV 2100VC 2100DRBA 2100ARBA 2100ARBA	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve Reagent bottle adapter for use with DIPA reagent Reagent bottle adapter for use with ammonia reagent O-ring kit
2100RG 2100DA 2100FM 2100RT 2100FC 2100PA 2100AF 2100DV 2100VC 2100DRBA 2100ARBA 2100OK 2100FK115	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve Reagent bottle adapter for use with DIPA reagent Reagent bottle adapter for use with ammonia reagent O-ring kit Fuse kit assembly 115 V
2100RG 2100DA 2100FM 2100FC 2100PA 2100AF 2100DV 2100VC 2100DRBA 2100ARBA 2100ARBA 2100FK115 2100FK230	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve Reagent bottle adapter for use with DIPA reagent Reagent bottle adapter for use with ammonia reagent O-ring kit Fuse kit assembly 115 V Fuse kit assembly 230 V
2100RG 2100DA 2100FM 2100FC 2100PA 2100AF 2100DV 2100VC 2100DRBA 2100ARBA 2100ARBA 2100OK 2100FK115	Bypass/needle valve assembly Regulator assembly Drain and clamp assembly Flow meter assembly Restrictor tube assembly Flow cell assembly Air pump assembly Air filter assembly Diverter valve assembly Check valve Reagent bottle adapter for use with DIPA reagent Reagent bottle adapter for use with ammonia reagent O-ring kit Fuse kit assembly 115 V

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S-2111XP-E 0608 Rev.D